

1. TECHNICAL INFORMATION:

**Manufacturer:**

RIVA S.A.  
 San Martín 431  
 (1702) Ciudadela  
 Rep. Argentina

**Type:**

PICCOLA B / 10  
 PICCOLA D / 8

**Punch Type:**

TSM "B"  
 TSM "D"

**Upper punch:**

	<b>"B"</b>	<b>"D"</b>
Diameter:	19.00 mm.	25,35
Length:	133.60 mm.	133,60

**Lower Punch:**

	<b>"B"</b>	<b>"D"</b>
Diameter:	18.92 mm.	25,27
Length:	133.60 mm.	133,60

**Die:**

	<b>"B"</b>	<b>"D"</b>
Diameter:	30,16 mm.	38,10
Length:	22,225 mm.	23,81

**Number of Stations:**

<b>"B"</b>	<b>"D"</b>
10	8

**Maximum Tablet Diameter:**

<b>"B"</b>	<b>"D"</b>
15 mm.	21mm

**TRANSPORT AND INSTALLATION**

**Maximum Dimensions of Caplets:** 18 x 8 mm.

**Load Depth:** 17.4 mm.

**Upper Punch Penetration:** 0-6 mm.

**Compression Force:** 3500 kg. / 3,5 Tons.

**Production of Tablets Hour:**

2.000/18.000 (Open Feed Frame)

2.000/30.000 (Paddle Feeder)

**Feeder:** Open Feed Frame / Paddle Feeder

**Control of Speed:** AC Inverter

**Electrical Specs:**

Volts : 220; 380

Phase: 1;3

Hertz: 50; 60

**Motor Power:** 1 HP

**Dimensions:** 40 cm. (L) X 40 cm. (W) X 77 cm.(H)

**Net Weight:** 250 kg.

**Gross Weight:** 280 kg.

